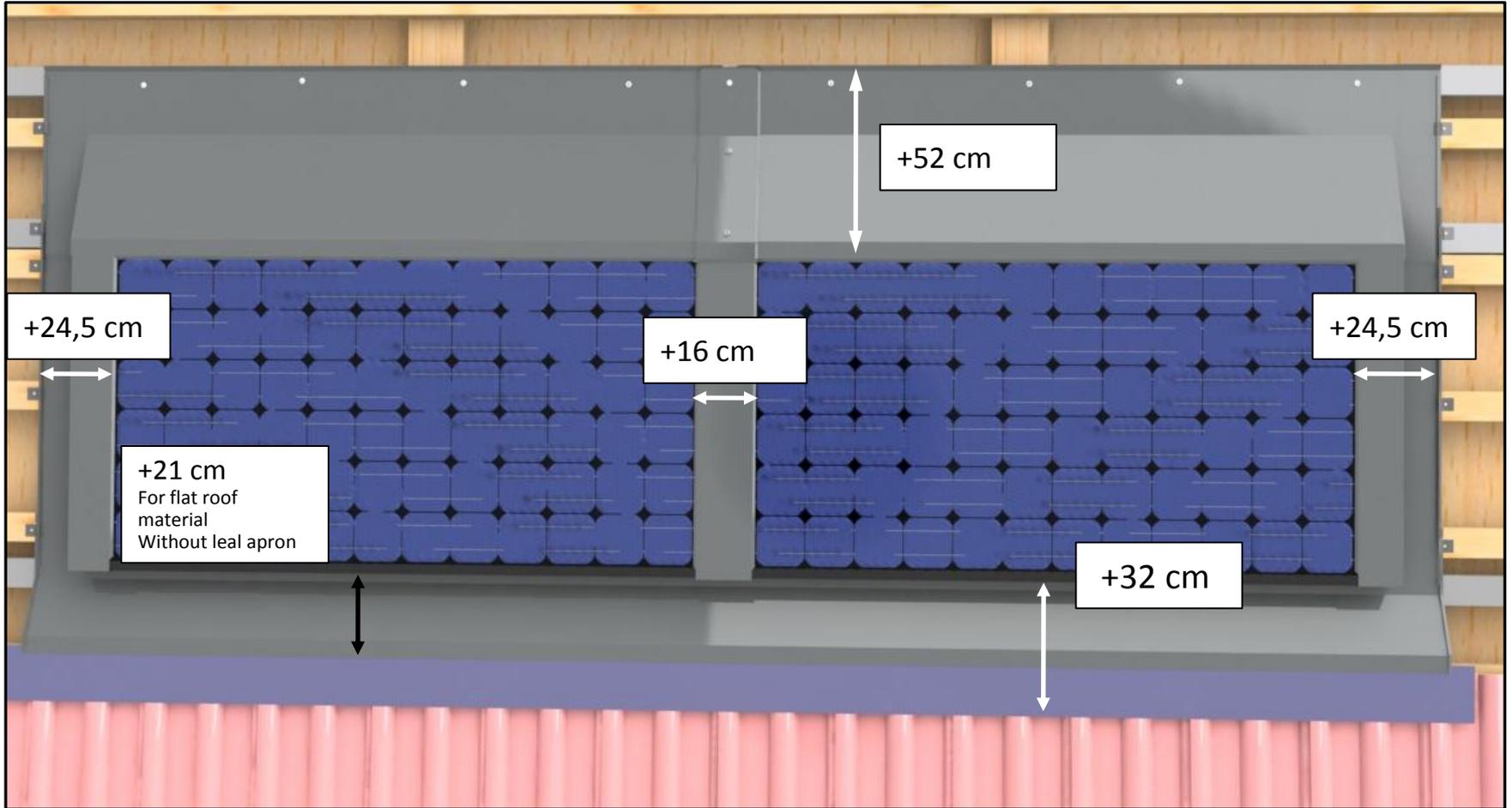


- 1**
- Montageanleitung
 - Mounting instructions
 - Instructions de montage
 - Instrucciones de montaje
 - Istruzioni di montaggio
 - Montaj Rehberi

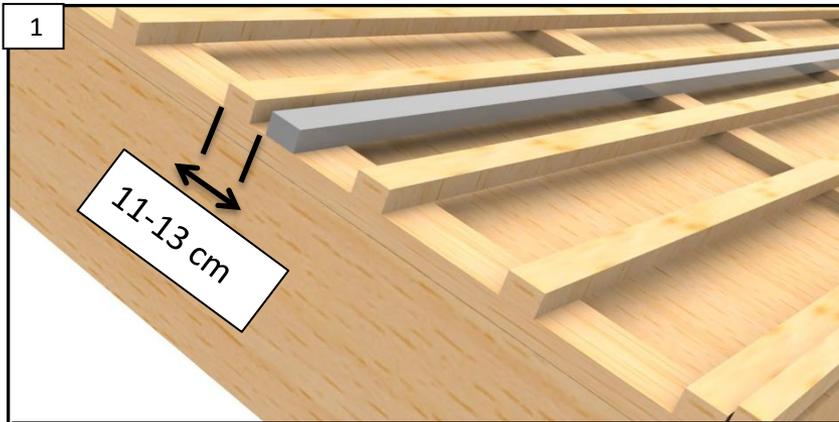


Ready mounted dimensions

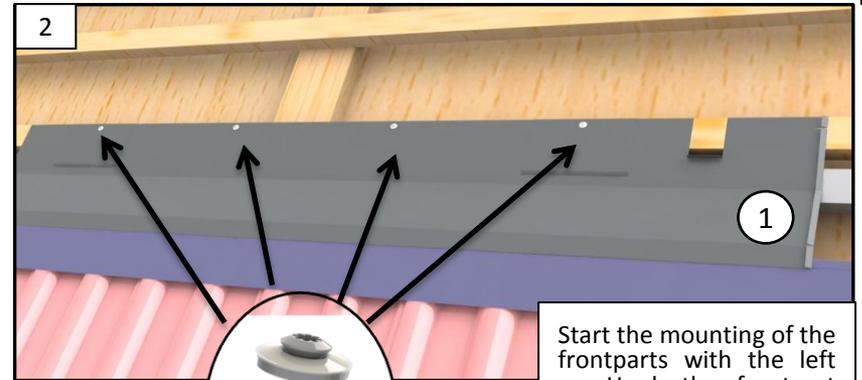


Before you start mounting the flashings please check the dimensions above, which show the ready mounted dimensions of the flashing. You have to add the dimensions of the flashing to the dimensions of the solar-panel so you will get the ready mounted dimensions of the complete solar-system.

This mounting instruction is valid for corrugated and flat roof tiles (for flat roof-tiles the the frontparts are fabricated without aluminum-apron!!)

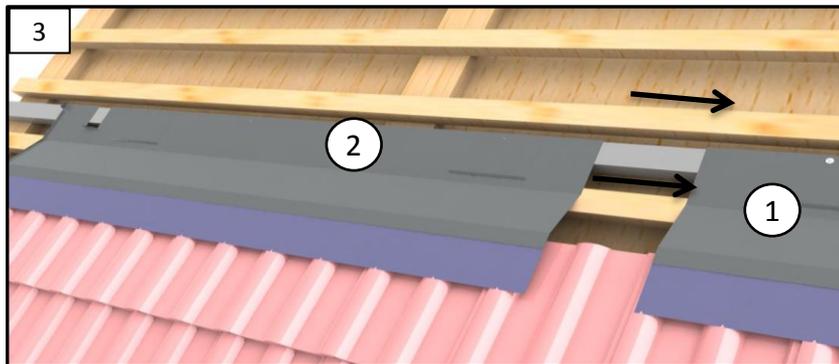


1
Before you start mounting of the frontparts must add an additional roof batten to stabilise the foreparts. The distance for this additional roof batten please see in the picture above.

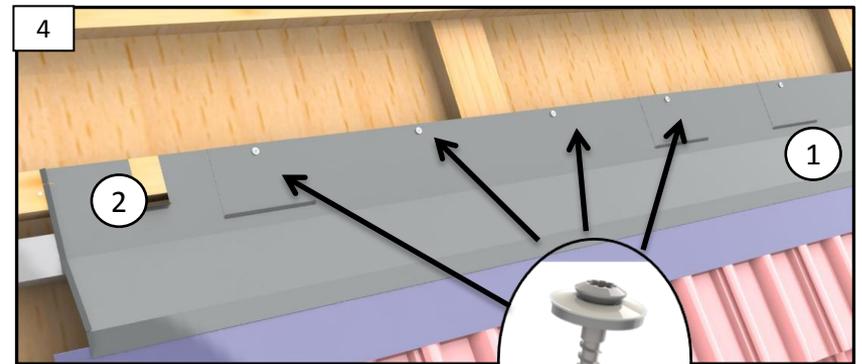


2
4,5X25 mm

Start the mounting of the frontparts with the left one. Hook the frontpart in the roof batten above the added one and fix the frontpart with 4 screws. The holes for the screws are already drilled

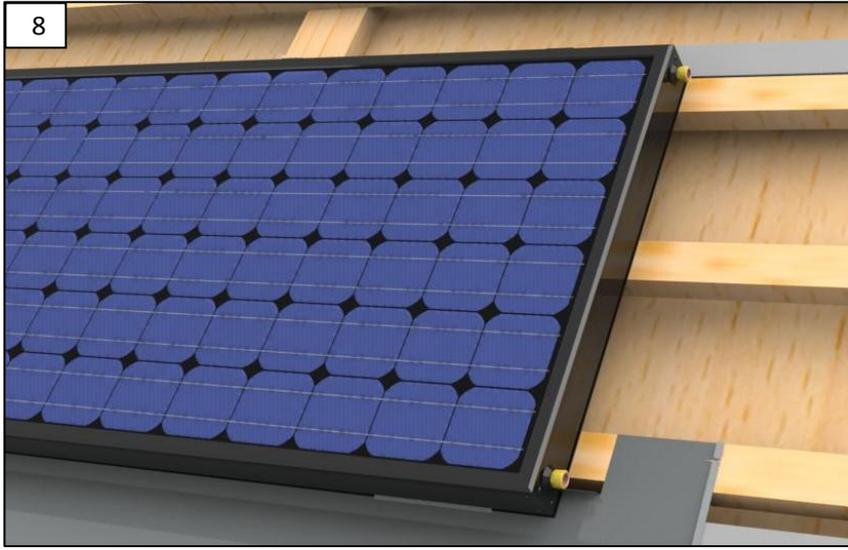
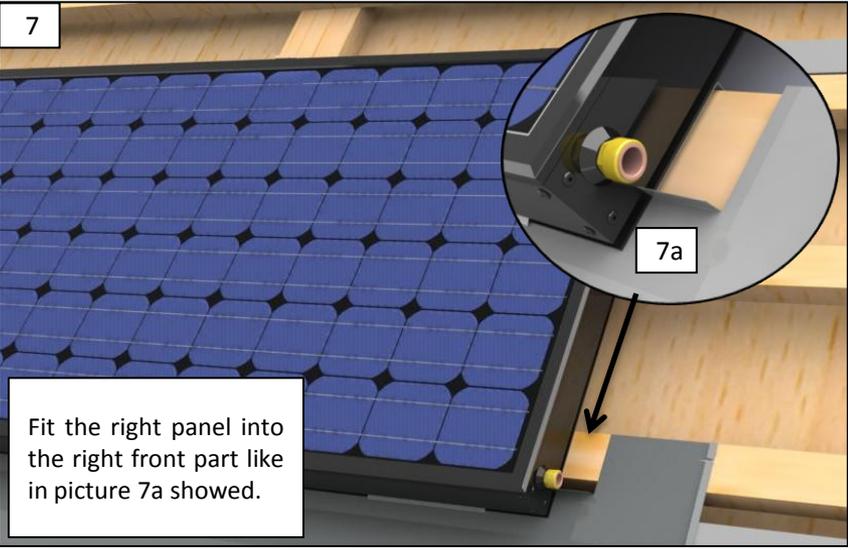
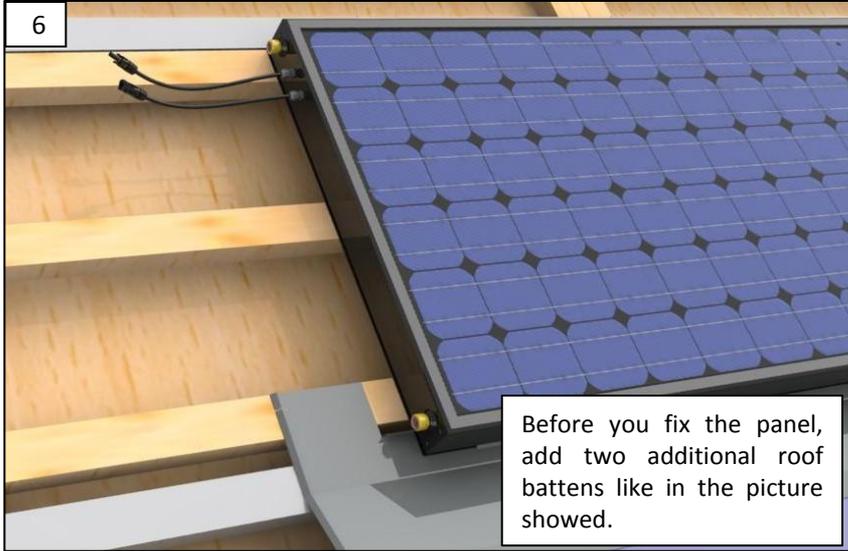
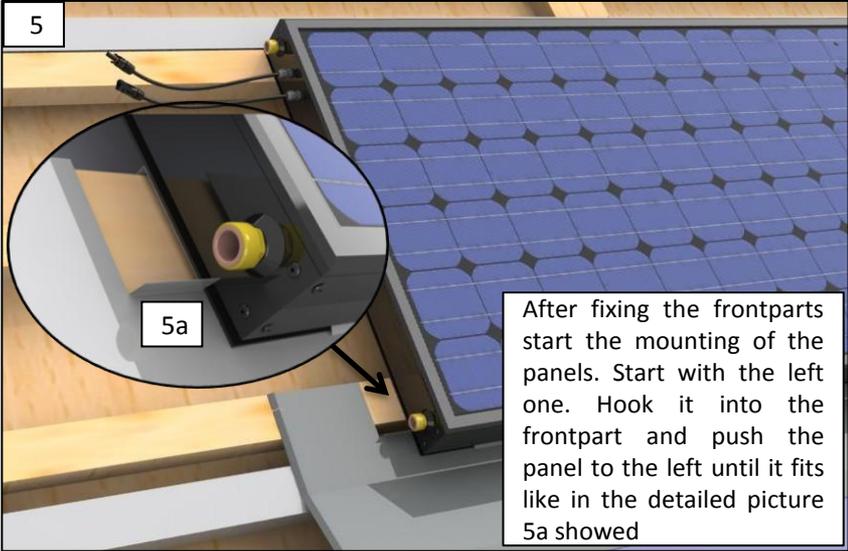


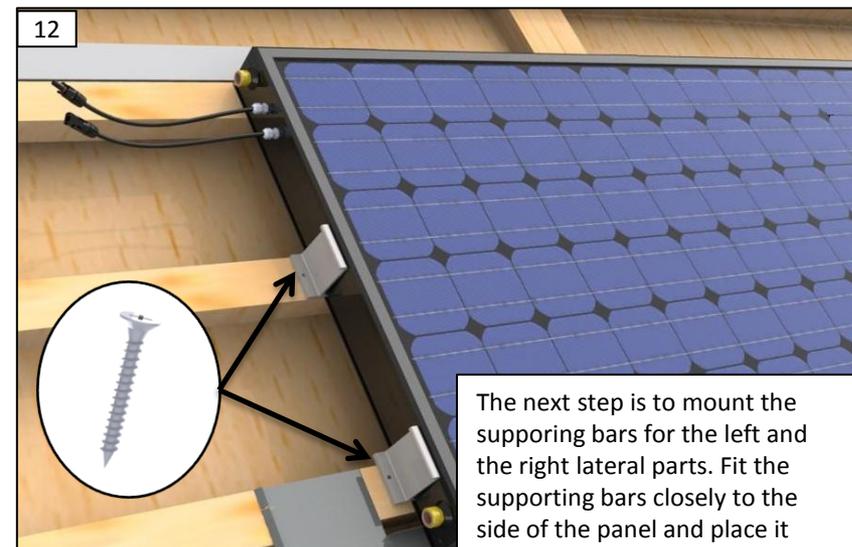
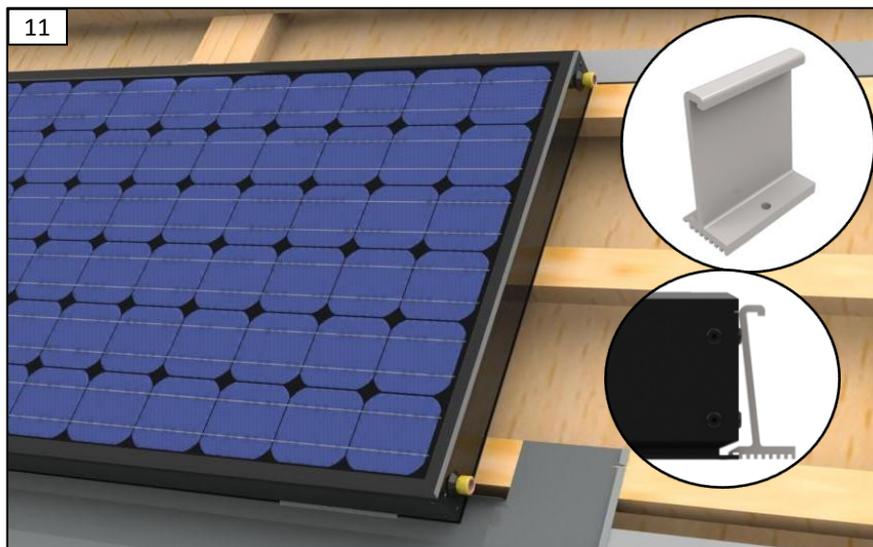
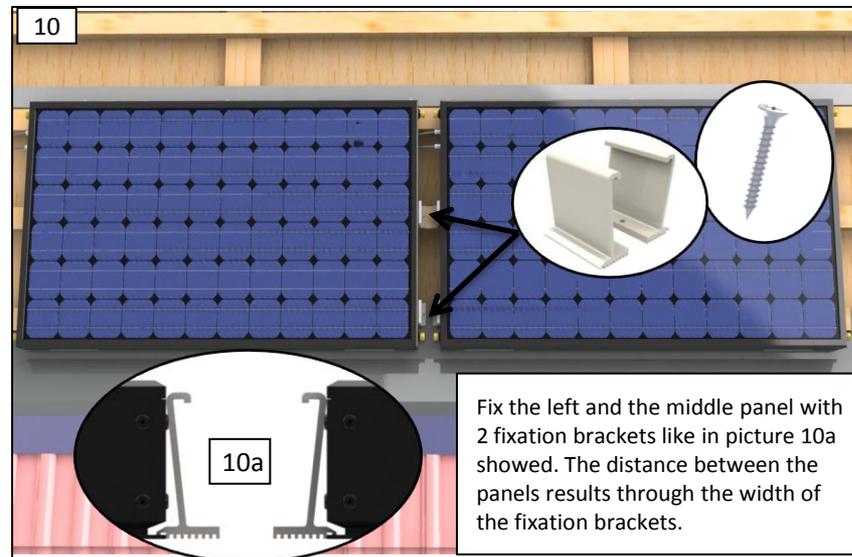
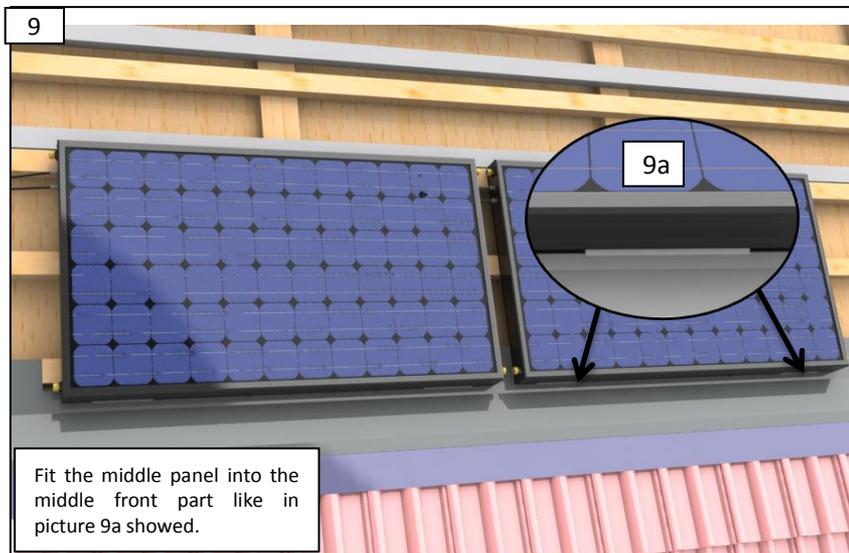
3
The middle frontpart (**only necessary in the case of more than 2 panels**) must be hooked on the same roof batten as the left one. Then plug it into the left frontpart until the marked signs on the parts.

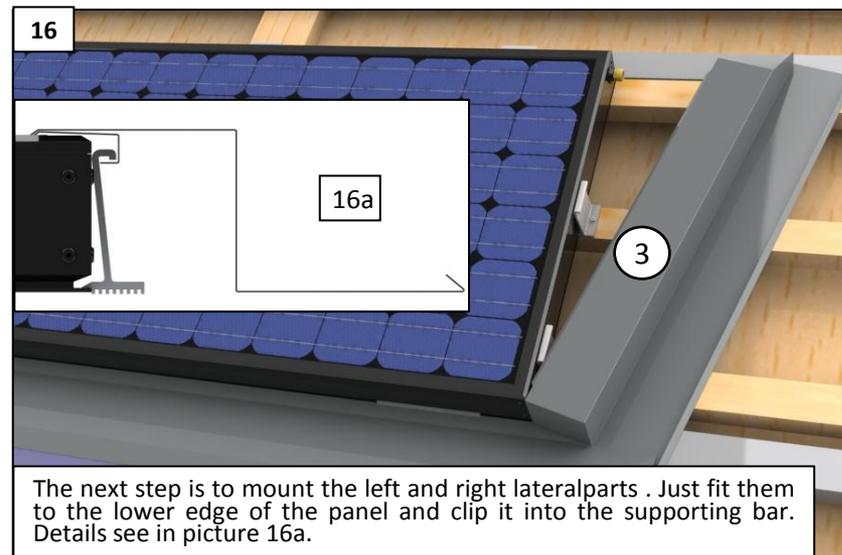
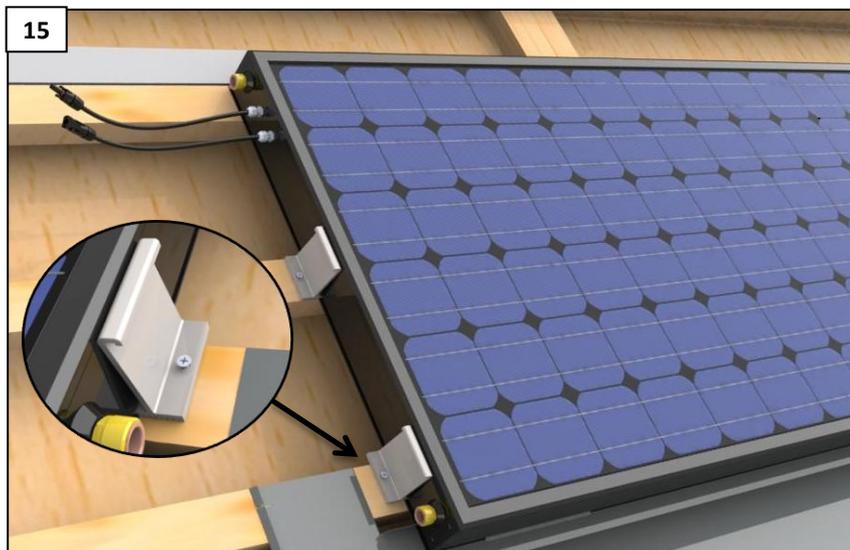
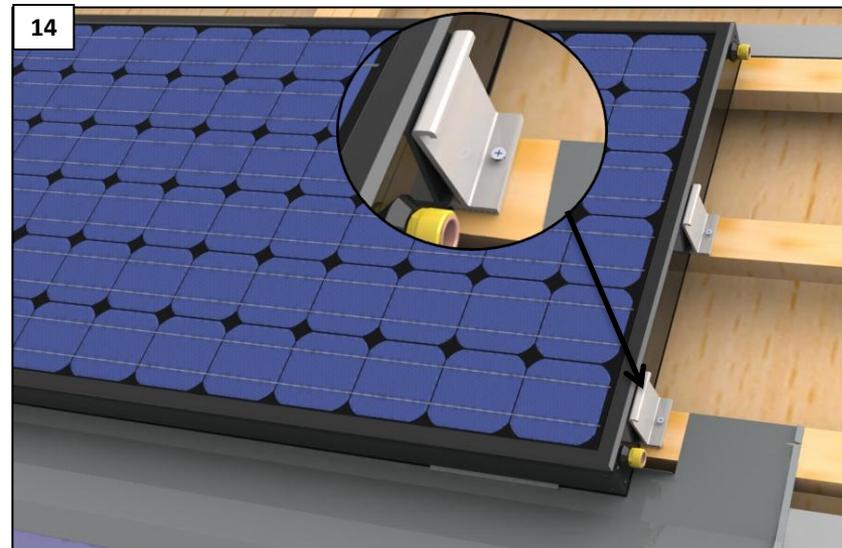
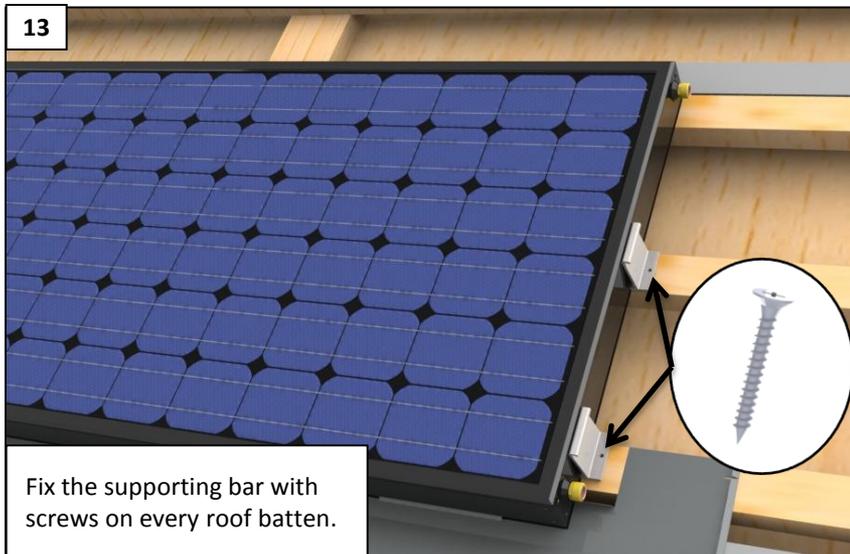


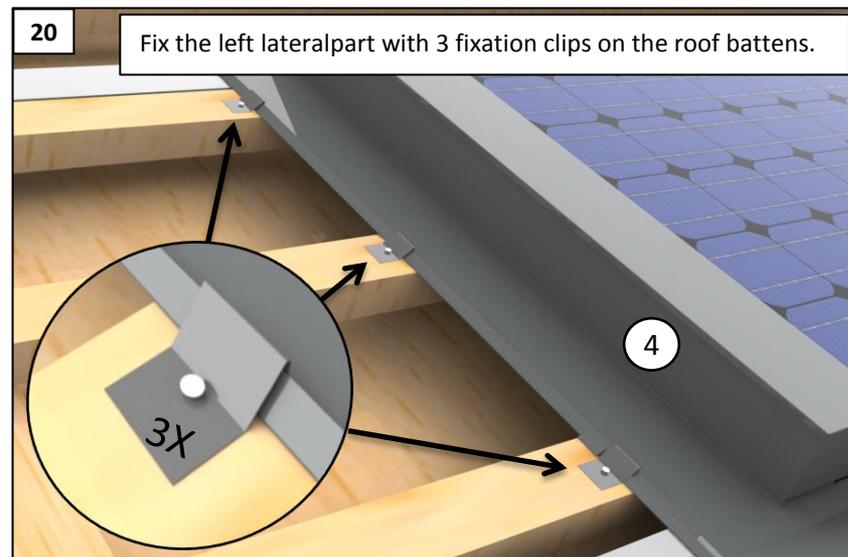
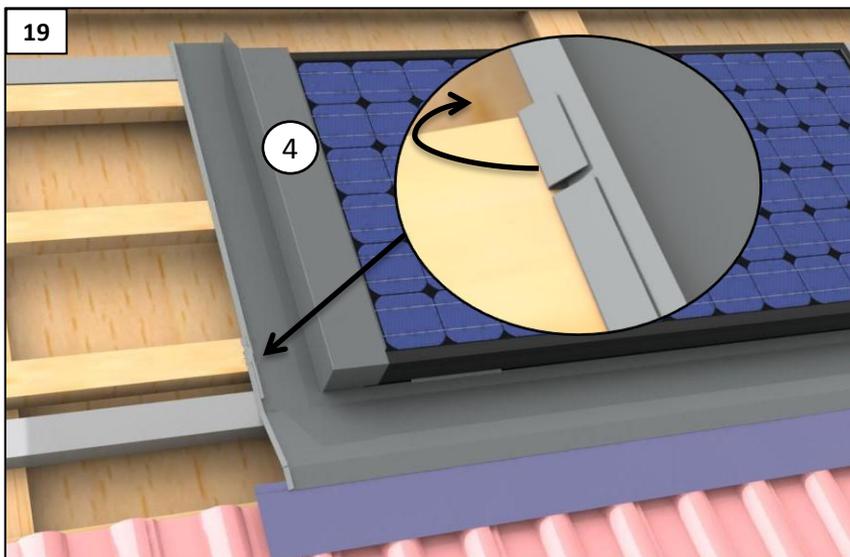
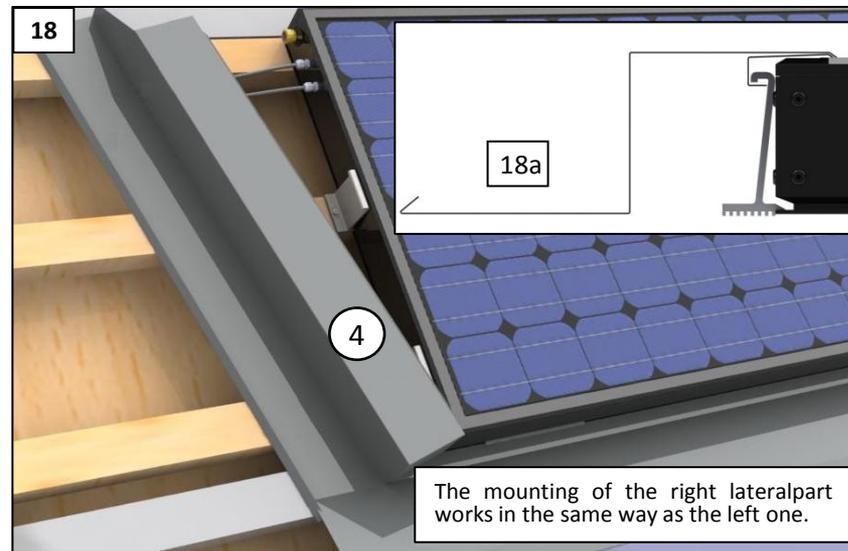
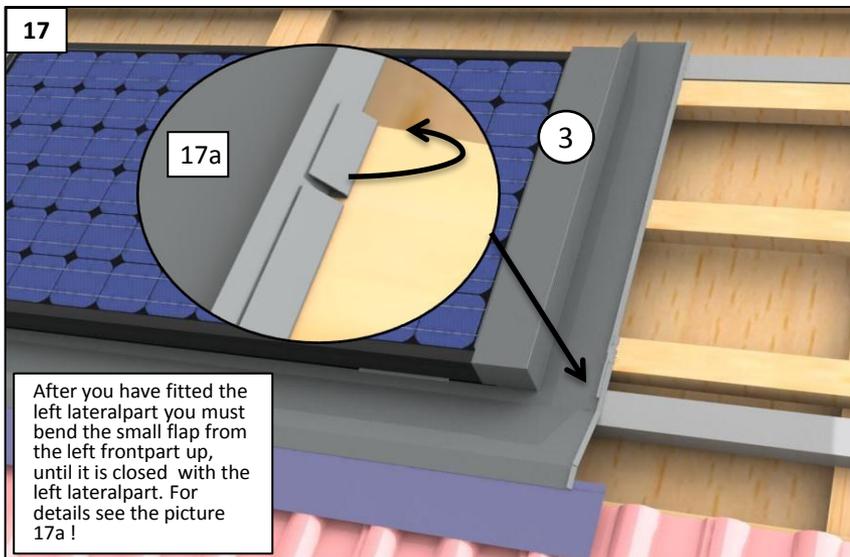
4
Please notice that the frontparts must be plugged until the signs before you fix the middle-frontpart with 4 screws through the already drilled holes.

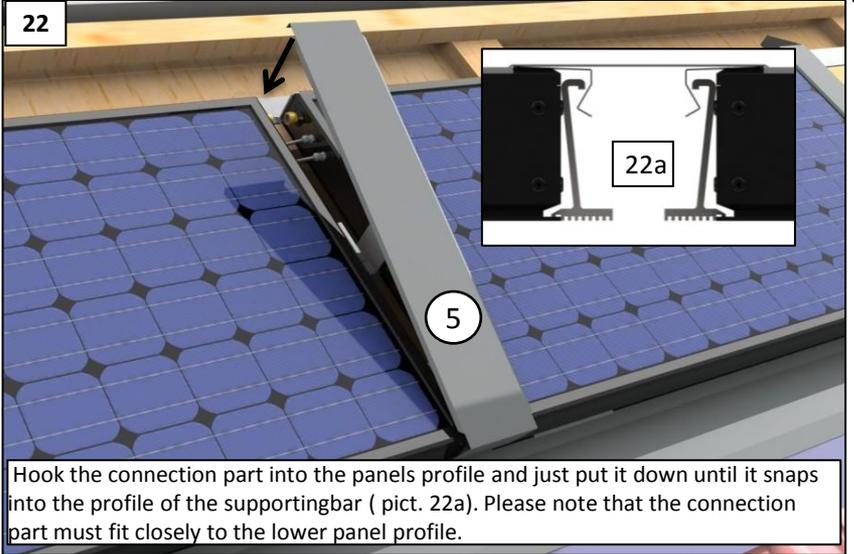
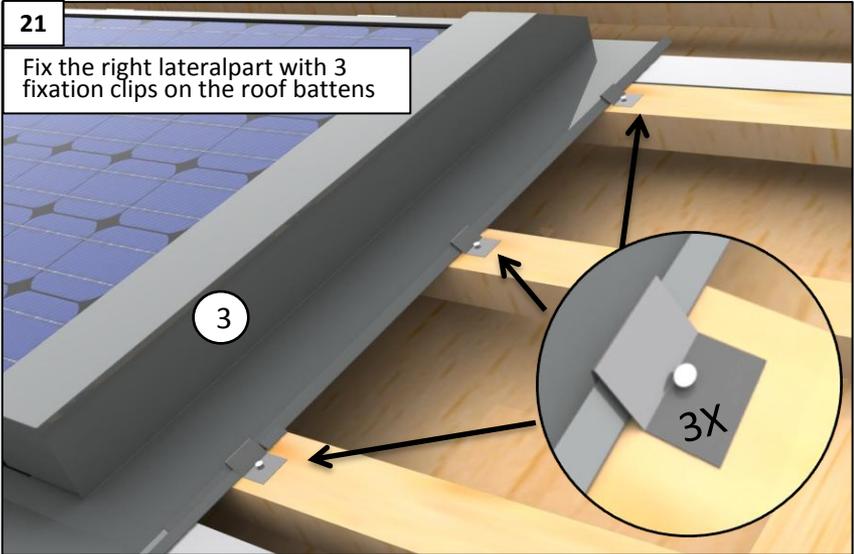
4,5X25 mm



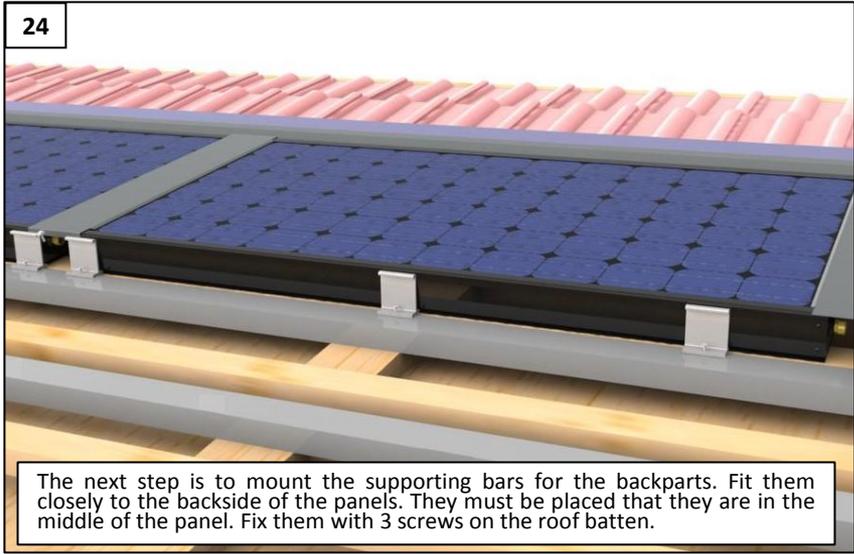
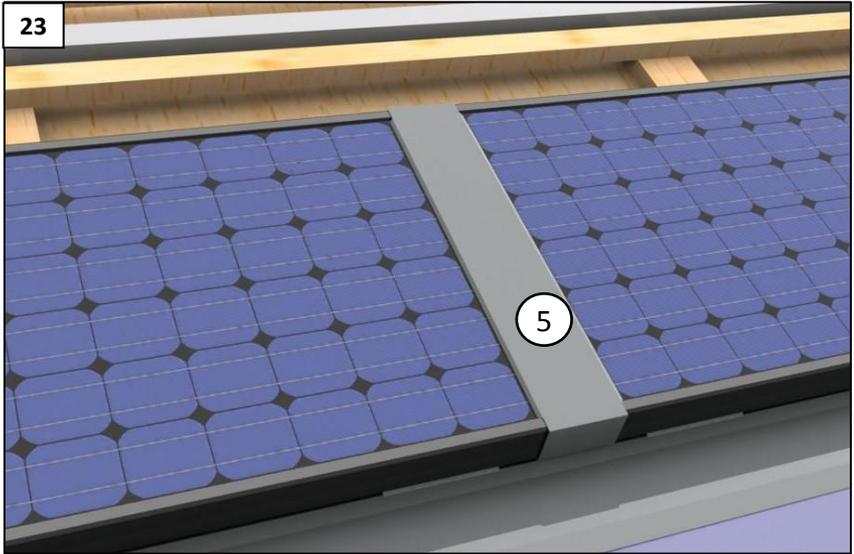








Hook the connection part into the panels profile and just put it down until it snaps into the profile of the supportingbar (pict. 22a). Please note that the connection part must fit closely to the lower panel profile.



The next step is to mount the supporting bars for the backparts. Fit them closely to the backside of the panels. They must be placed that they are in the middle of the panel. Fix them with 3 screws on the roof batten.

